	er ID 61920 mber 09, 2010 1:19:48 PM										Page 1
Item ID: Revision ID:	D412-705-021		Accept				S	Setup		1 100111111	
Item Name:	Oil Pressure Transmitter Acces	s Panel							Stop		
Start Date: Required Date: Reference:	9/9/2010 Start Qty: 2 9/16/2010 Req'd Qty: 2			Cust Item l Customer:	D:						
Approvals:	Process Plan:	V Date: 10-9-0	77Tooling:	D	ate:		]	Run	Start		
••	QC:	Date:	SPC (Y/N):		ate:				Stop		
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID			Accept Qty	Re Qt	-	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										
IIN D412-705	Rev C										
	DOCUMENT CO	ONTROL	0.00	1		ı	AA	Ce	X B	se 10	-9-30
DC Document Control	<b>Me</b> n Phot	no ocopy bluefile & type labels per F	0.00 PPPD412-705-021	CHG001							
110	Pick Kit		0.00	•			[	/	) 0/9/	Bo	3
Packaging	Mer	no	0.00						( /		
ر	OC4- 100% Insn	ect kits for completeness	0.00								1

0.00

Memo

Quality Control

Dart Aerospace I	Ltd
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W/O:			V	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
								Prod Wgr	,
				- 101 - 111 - 1 - 1 - 1 - 1 - 1 - 1 - 1					
Part No	:	PAR #:	Fault Ca	tegory:	_ NCR: Yes	No <b>DQA</b>	۱:	Date:	
	Re	esolution:	Disposit	ion:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	SICF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspector
	1		1		1	ı		I	1

## Work Order ID 61920

Thursday, September 09, 2010 1:19:48 PM



Page 2

Item ID: **Revision ID:**  D412-705-021

Accept

Setup Start

Stop

Stop

Item Name: **Start Date:** 

Oil Pressure Transmitter Access Panel 9/9/2010

Start Qty: 2.00 Req'd Qty: 2.00

**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date: \_\_\_\_\_

Date:

Start Run

**Required Date: 9/16/2010** 

Date:\_\_\_\_\_

SPC (Y/N):

Tool ID

Tool # Plan Accept

**Qty** 

Code

Reject Qty

Reject Number

Insp. Stamp

Work Center ID

130

Sequence ID/

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours** 

0.00

0.00

Identify and pack for shipping as per PPP D412/05-021 \( \text{Decation:} \) \( \text{PPP Rev:} \)

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/10/01 A) MF 10-01

	Dart	<b>Aeros</b>	pace	Ltd
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								E
W/O:			WC	ORK ORDER CHANG	ES			
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes N	lo DQA:	Date: _	
	Re	esolution:	Dispositio	n:	_ QA: N/C Clo	sed:	Date: _	<del></del>
NCR:		V	WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	CTED	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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							<u> </u>	

Parent Item:

D412-705-021

Parent Item Name: Oil Pressure Transmitter Access Panel

**Start Date:** 9/9/2010

Required Date: 9/16/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

C0	m	m	er	IUS	<b>:</b> :	
			_			-
_						

IPP Rev:a new issuie 08-08-05 DD verified by: EC

Manufactured

Purchased

No

No

Componen Item Name	-top	ncement Mfg/ ID Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A		Purchase	d No			120	Each	283.0000	6	12		1	/

<b>Location</b>	Loc Qty	Loc Code		
ST350	283			
111916	4			
113359	29		M113357	
115159	200			
115371	50			
$\mu$ , $\chi$	120 Each	13.0000 1	$_2$ $\overline{}$	

Access Panel Assembly

<b>Location</b>	<u>Lo</u>	c Oty	Loc Code
ST232A		13	
44237		3	
55740		10	
	120	Each	2,088.000

Location Loc Oty Loc Code ST318 2088

115409 163 115589 1925

12

## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng /	Approval QC Inspector
							Prod Mgr	GO Mapociol
						:		
Part No	:	PAR #:	Fault Cat	tegory:	NCR: Yes	No DQA:	Date: _	
		esolution:						
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NCR)	)		
DATE	OTED	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
				<b>▼</b>				
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Thursday, September 09, 2010 1:19:52 PM

Work Order ID: 61920

Parent Item:

D412-705-021

Parent Item Name: Oil Pressure Transmitter Access Panel

Purchased

Purchased

No

No

1S21060-L3K

Nut Plate

Start Date: 9/9/2010

**Required Date: 9/16/2010** 

Start Qty: 2.00

6

Required Qty: 2.00

43.0000

Loc Code

158.0000

MS9321-09 Washer

Location Loc Oty ST302 43 115101 3 115392 40 120

Each

120

12

Location Loc Qty Loc Code S<del>7}</del>96 58 115156 . 58 ST296 100 115531 100

Each

## **Dart Aerospace Ltd**

W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	):	PAR #:	Fault Category:	NCR: Yes	s No <b>DQ</b>	A:	Date: _				
	Posolution	•	Disposition:	O A . N/C /	Clocodi		Data				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Annroyal	Annroyal				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
								<u>}</u>				